### 2023 604 CRATE LATE MODEL RULES

#### WHEEL BASE:

**1.** 103 " Minimum

#### **SUSPENSION:**

 STANDARD LATE MODEL SUSPENSIONS ONLY. NO SPRING LOADED OR SHOCK TYPE 4 BAR RODS.

ONLY STANDARD SOLID BAR 4 BAR RODS. NO TORSION BAR FRONT OR REAR SUSPENSION. SWAY BAR OK.

- 2. STANDARD ONE PIECE BIRD CAGES; NO SPLIT BIRD CAGES.
- 3. CHASSIS MOUNTS MUST BE RIGID, NO MOVEMENT

#### **SHOCKS:**

- 1. STANDARD LATE MODEL SUSPENSIONS EQUALS ONE (1) SHOCK PER WHEEL, EXCEPT ON LEFT REAR. LEFT REAR IS ALLOWED TWO SHOCKS; ONE IN FRONT OF REAR END, AND ONE BEHIND. SHOCKS MUST BE MOUNTED VERTICAL TO AXLE TUBE, NOT HORIZONTAL.
- 2. SHOCKS AT ANY POSITION ON THE RACE CAR, INCLUDING LIFT BAR OR TORQUE ARM SHOCKS MUST BE CONSTRUCTED OF MAGNETIC STEEL OR ALUMINUM. SHOCKS OF THE THRU ROD DESIGN ARE NOT PERMITTED. REMOTE RESERVOIRS ARE PERMITTED. EACH SHOCK MAY HAVE A MAXMIMUM OF TWO EXTERNAL ADJUSTMENT MECHANISMS. EXTERNAL RESERVOIR MAY HAVE ONLY ONE EXTERNAL ADJUSTMENT. ADJUSTER MECHANISMS MAY NOT BE HIDDEN BY THE ROD END. ALL ADJUSTERS MUST BE LOCATED ON THE SHOCK BODY, THE SHOCK ROD, OR ON THE REMOTE RESERVOIR. COCKPIT ADJUSTABLE SHOCKS ARE NOT PERMITTED. NO REMOTE ADJUSTABLE SHOCK WILL BE PERMITTED, INCLUDING ELECTRONIC ADJUSTMENT, EITHER HARD WIRED OR WIRELESS. SHOCK/DAMPER DEVICES THAT ARE OR CAN BE REFERRED TO OR DEFINED AS AN INERTER OR REFERRED TO OR DEFINED AS A J-DAMPER ARE NOT PERMITTED ANYWHERE ON CAR.

#### **SAFETY:**

- **1.** ALL CARS MUST HAVE FULL CONTAINMENT SEAT.
- 2. HEAD AND NECK RESTRAINT, AND WINDOW NET HIGHLY RECOMMENDED.
- 3. FULL ONE OR TWO PIECE FIRESUIT, RACING GLOVES, AND RACING SHOES MUST BE WORN AT ALL TIMES.
- 4. ALL CARS MUST HAVE A FIRE EXTINGUISHER IN DRIVERS COMPARTMENT.
- **5.** FIRE BOTTLE SAFETY SYSTEMS OK.

#### **ENGINE:**

- 1. GM 602- CAR WEIGHT 2200 lbs. Pound per lap burn-off, feature only.
- **2.** GM 604- CAR WEIGHT 2300 lbs. AFTER RACE. Pound per lap burn-off, feature only.
- 3. ALL ENGINES MUST BE SEALED WITH FACTORY GM SEALS OR BY AN AUTHORIZED ENGINE BUILDER. ENGINE MUST MEET CRATE USA RACIN RULES
- **4.** ENGINE MUST HAVE FAN BLADES AT ALL TIMES
- **5.** ENGINE MUST BE RUNNING IN STAGING PRIOR TO QUALIFYING.
- **6.** ABSOLUTELY NO POWER ADDERS! (NITROUS, CHEMICALS, SUPERCHARGERS, ETC.)

#### **CARBURETOR:**

- **1.** Any 750 CFM or smaller.
- 2. May use 1" spacer. .040 tolerance maximum.

#### **HEADERS:**

- 1. No TRI-Y
- 2. NO SQUARE TUBE

#### TRANSMISSION:

1. Any: must have working clutch and forward and reverse gears.

#### **DRIVESHAFT:**

- 1. CARBON FIBER, PREFERRED
- 2. ALUMINUM

WHEELS: 14" MAXIMUM.

# **TIRES: Hoosier ONLY**

- 1. SPEC. 1350 OR CRATE 21. SPEC 1600 OR CRATE 55. MAY SIPE SPEC 1600 OR CRATE 55.
- **2.** NO GROOVING. SIPING, OR NEEDLING. (ONLY ORGINAL FACTORY GROOVES MAYBE REGROOVED AND REPLACED)
- **3.** GRINDING OK.
- **4.** NO CHEMICALS
- **5.** TIRE SAMPLE PROTEST \$150 Ea. Tire Top Three

# **Spoilers:**

**1.** 8" MAXIMUM

#### **Body:**

1. Body must meet Crate Racin USA rules. See attached diagram

# **Ignition:**

1. ANY IGNITION, NO MAGNETOS

#### **Fuel:**

- 1. PUMP GAS OR RACING FUEL ONLY.
- 2. NO ALCOHOL OR METHANOL

# NO TRACTION CONTROL DEVICES OF ANY TYPE!

THE ABSENCE OF A SPECIFIC RULE DOES NOT IMPLY APPROVAL, CONSENT OR PERMISSION REGARDING THAT SUBJECT. ANY QUESTIONS OR DOUBTS REGARDING SUCH MATTERS SHOULD BE DIRECTED TO RACE TRACK OFFICIALS FOR A CLARIFICATION.

# **BODY RULES BELOW**

